

## Synthesis and Characterization of Photoconducting Polyaniline–TiO<sub>2</sub> Nanocomposite

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A composite of polyaniline (PANI) encapsulating titanium oxide (TiO<sub>2</sub>) with nanometer size has been synthesized by in-situ emulsion polymerization. Particle dimensions have been measured and the nature of the association between the components have been observed using SEM and TEM techniques. The interaction between PANI and TiO<sub>2</sub> and the nature of chain growth have been investigated and explained according to the results of FTIR. The improvement of thermal stability and crystallinity of nanocomposites have been evaluated by using TGA and XRD. The mechanism of charge transport in these composites has also been studied by measuring the DC conductivity of all samples and the temperature-conductivity relation. The photoconductivity of PANI–TiO<sub>2</sub> composite has been enhanced markedly. This effect is discussed by taking the photoinduced charge transfer between PANI and TiO<sub>2</sub> into consideration.

Conducting polymer composites (CPC) are, in fact, some suitable composition of a conducting polymer with one or more insulating materials so that their desirable properties are combined successfully. Interest in the development of new inorganic-polymer composite materials of the nanometer scale has grown in recent years due to a wide range of potential uses of the composite in microelectronics, display technologies, and catalysis and sensor.<sup>1–3</sup> These materials are especially important owing to their bridging role between the world of conducting polymers and that of nanoparticles. Some novel properties such as photosensitivity<sup>4</sup> and positive temperature coefficient (PTC) of resistance<sup>5</sup> have been found in these nanocomposites. Among various conducting polymers, polyaniline (PANI) has been of particular interest because of its diverse structures, special doping mechanism, excellent environmental stability, good solution processability and wide applications as electronic materials.<sup>6</sup> PANI has been successfully utilized in preparations of different nanocomposites with different purpose such as PANI–TiO<sub>2</sub>,<sup>5</sup> PANI–MoO<sub>3</sub>,<sup>7</sup> PANI–H<sub>2</sub>O<sub>2</sub>PO<sub>4</sub>,<sup>8</sup> PANI–V<sub>2</sub>O<sub>5</sub>,<sup>9</sup> PANI–Fe<sub>2</sub>O<sub>3</sub>,<sup>10</sup> PANI–SiO<sub>2</sub>,<sup>11</sup> PANI–SnO<sub>2</sub>,<sup>12</sup> and PANI–BaSO<sub>4</sub>.<sup>13</sup> Most of the studies so far published deal with the conductivity of such nanocomposites. The morphology of PANI–TiO<sub>2</sub> nanocomposites as well as the nature of association between the components, however, has been studied only to a limited extent.<sup>5</sup> Somani et al. reported about the morphological characteristics of PANI–TiO<sub>2</sub> nanocomposite, but detailed studies and the photovoltaic characteristic determinations have not been carried out yet.

In this study, we report the in-situ emulsion polymerization of a TiO<sub>2</sub> encapsulated PANI nanocomposite, utilizing the functionalized protonic acid, dodecylbenzene sulfonic acid (DBSA), as both a dopant and a surfactant, to form the aqueous emulsion system. TiO<sub>2</sub> particles act as the reaction core and polyaniline is formed preferentially on the surface of TiO<sub>2</sub> particles. TiO<sub>2</sub>, rather than being simply blended or mixed up, are encapsulated or entrapped into the conducting polymer core, resulting in some significant improvement in different physical properties of the conducting polymers. The composite size can be controlled by means of TiO<sub>2</sub> content added in the reaction system. The SEM and TEM studies are undertaken to determine the particle size as well as the nature of association between the two components. Thermal stability, crystallinity, electrical conductivity, temperature-conductivity relation and photoconductivity of the samples are studied in the course of the work.

### Experiments

**Materials:** TiO<sub>2</sub> powder (P25) was donated by Degussa AG, Frankfurt, in the form of 30% rutile and 70% anatase, with an average particle size of approximately 21 nm. Aniline was vacuum-distilled and kept in the dark prior to use. All other solvents and chemicals were analyzing reagent grade and were obtained from Nacalai tesque, Japan.

**Preparation of the Nanocomposites:** Aniline–DBSA complex was prepared by mixing aniline (0.4 g) and DBSA (1.44 g), of stoichiometric ratio, in water (30 g) for 30 min, till a white emulsion of An–DBSA was obtained. The solution was precooled at 0 °C and the desired quantity of TiO<sub>2</sub> was added to the reaction system; this mixture was stirred

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thoroughly for 2 h. A solution of ammonium peroxydisulfate (APS) (0.98 g dissolved in 5 g water) was added dropwise. The polymerization process was carried out at 0 °C for 5 h. A color change from white through pale green (after an induction period of 120 min) to deep green was observed. At the end of polymerization, a green and very stable aniline-DBSA-TiO<sub>2</sub> dispersion was obtained. Methanol was added to the above aqueous dispersion to precipitate the composite powder. The precipitate was filtered and washed with methanol and dried in a vacuum oven (40 °C, 4 h). The color of the powder and the size of the particle obtained vary depending on the TiO<sub>2</sub> content. The PANI-TiO<sub>2</sub> composites with 0%, 11%, 33%, 47% and 61% TiO<sub>2</sub> weight content were marked by S<sub>0</sub>, S<sub>1</sub>, S<sub>2</sub>, S<sub>3</sub> and S<sub>4</sub>, respectively. The physical properties of composites are shown in Table 1.

**Preparation of Undoped PANI-TiO<sub>2</sub> Composite Film:** Undoped PANI-TiO<sub>2</sub> composite was prepared by mixing S<sub>2</sub> powder and a 1.0 M NH<sub>3</sub> aqueous solution at room temperature for 2 h (M = mol dm<sup>-3</sup>). The resultant undoped nanocomposite was filtered, washed thoroughly and vacuum dried at 40 °C for 2 h.

1 g undoped S<sub>2</sub> powder was dissolved in 70 ml *N*-methyl-2-pyrrolidone (NMP) solvent and the resultant solution was spin-coated on transparent conducting ITO-coated glass substrates with aluminum (Al) contacts evaporated on the top, with a portion of the ITO removed for making electrical contact to the Al.

**Characterization:** Measurements of particle sizes of PANI-TiO<sub>2</sub> composites and observations of the nature of association between the TiO<sub>2</sub> and PANI were performed using a Hitachi 8000 transmission electron microscope and a Hitachi S-2100A scanning electron microscope. Fourier Transform Infrared Spectroscopy (FTIR measurement) of the composite was carried out on a JASCO corporation FT/IR-300E. Thermal gravimetric analysis (TGA) was carried out on a SEIKO I & E SSC/570 Thermal controller and a TG/DTA 30 at a heating rate of 10 °C min<sup>-1</sup> in air. X-ray diffraction measurements using Cu K $\alpha$  radiation were performed with a powder X-ray diffractometer (RINT 1100, Rigaku). A small quantity (40 mg) of the powder was compacted at 29.4 MPa pressure in order to make thin disc pellets for electrical and density measurements. The conductivity of the pellet was measured by four probe method over a temperature range from -70 °C to 27 °C using a programmable DC voltage/current generator (Keithley 617). Gold and aluminum electrodes were used for contacts which were coupled to the digital electrometer. Absorption was measured using a Hitachi 330 UV-vis

spectrophotometer. Photoelectrical measurements were carried out in a vacuum optical cryostat in a vacuum of about 10<sup>-5</sup> Torr (1 Torr  $\approx$  133.322 Pa). Current-voltage characteristics were measured using a Keithley 617 picoammeter. A high-intensity Xenon lamp (500 W) was used as an UV-vis light source. The spectral response of the device was corrected for the response of the lamp-monochromator system by measuring the calibration spectrum with an UV-enhanced Si photodiode placed in the sample position.

## Results and Discussion

In order to determine the particle sizes of PANI-TiO<sub>2</sub> composites and to observe the nature of association between the PANI and TiO<sub>2</sub>, samples were studied by SEM and TEM, respectively. For comparative study, the electron beam parameters were kept constant while analyzing all samples. Figures 1a and 1b are the typical SEM images of S<sub>1</sub> and S<sub>3</sub>, respectively. The SEM images show clearly that the dimension of PANI-TiO<sub>2</sub> composite is in the range of 40–60 nm in diameter, centered at 50 nm. It is also clear in this figure that in the PANI-TiO<sub>2</sub> composite a great number of globules of 40–60 nm in diameter are heaped together. It has been reported that the morphology of the composites does not differ much from that of pure PANI,<sup>14</sup> however, as the TiO<sub>2</sub> content increases, the particle size becomes smaller and smaller, which leads to the changes of the surface morphological structure of heaped composites from loose cotton to firm gravel in appearance. Figures 1c and 1d are the TEM images of S<sub>2</sub>, S<sub>3</sub> and Figs. 1e, 1f, and 1g are the diffraction patterns of S<sub>2</sub> in different sites of some composite particles. The apparent physical nature of PANI changes remarkably after composite formation: the initial fibre-like texture<sup>15</sup> changes to a distinctly shaped granular form. Concerning TiO<sub>2</sub> particles, there are polydisperse spheres lying in the size range of 20 nm. After composite formation, these particles are found to be entrapped in PANI chain leading to the increase of the particle size. Therefore, the TiO<sub>2</sub> particles are not simply mixed up or blended with the PANI, but they are rather glued or bound by the PANI chains. The diffraction pattern Fig. 1e, which diffracted from the center of a composite particle, shows a very weak amorphous ring pattern. However, with the increase of distance to the center of the composite particle, the diffraction patterns shows more and more distinct amorphous rings, as shown in Figs. 1f and 1g, which suggest that PANI-TiO<sub>2</sub> composite is composed of polycrystalline parts and amorphous parts. The polycrystalline parts distribute in the field near the surface of TiO<sub>2</sub>

Table 1. The Characteristics of PANI-TiO<sub>2</sub> Composites

Sample No.	PANI content /wt%	Density /g·cm <sup>-3</sup>	Conductivity /S·cm <sup>-1</sup>	Color	Dimension /nm
S <sub>0</sub>	100	1.16	1.36	bottlegreen	—
S <sub>1</sub>	88.5	1.20	0.96	emerald	50–60
S <sub>2</sub>	72	1.31	0.63	turquoise	50
S <sub>3</sub>	53	1.72	0.39	aqua	40–45
S <sub>4</sub>	39	2.04	0.19	celadon	30–35

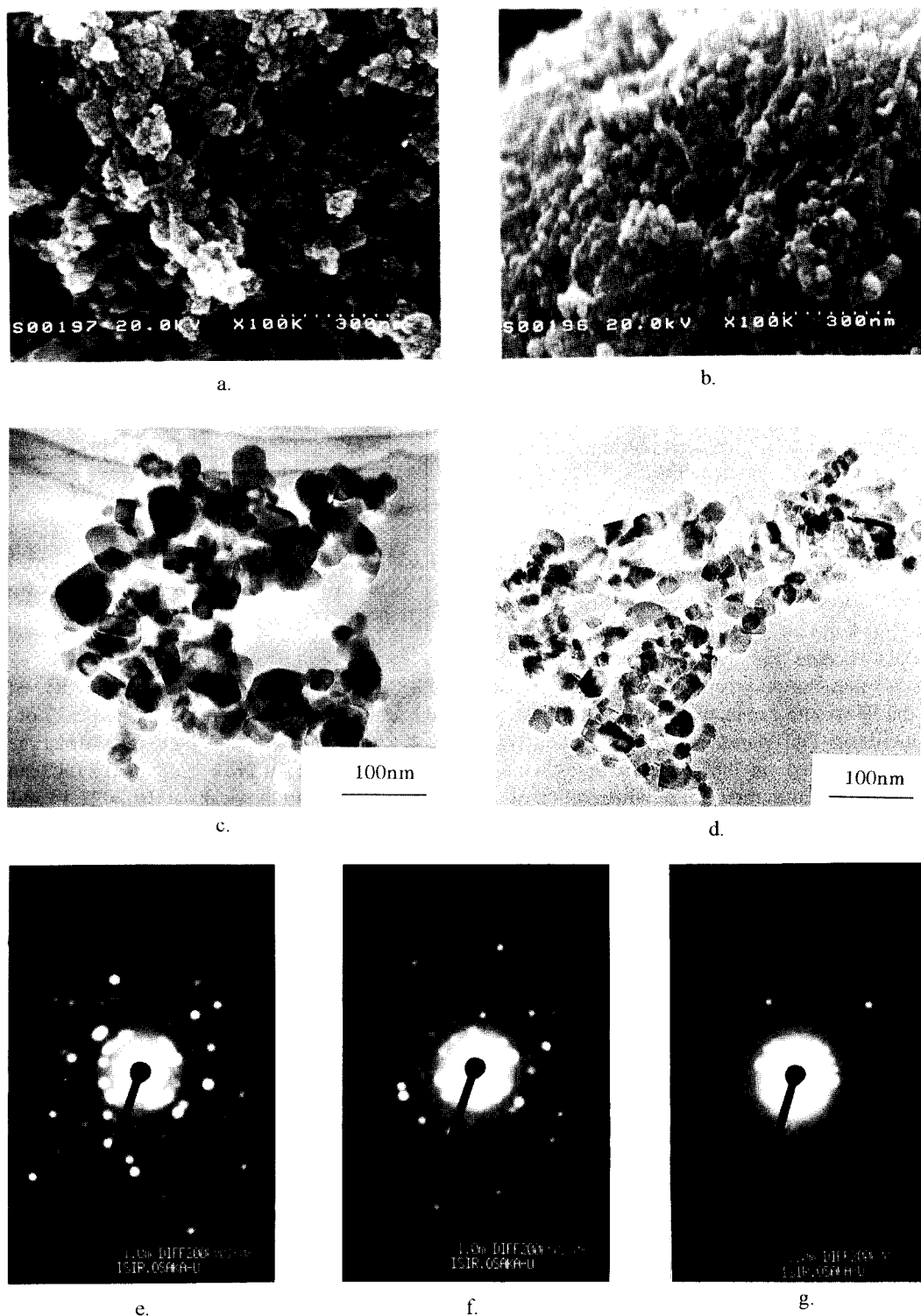


Fig. 1. SEM and TEM micrographs of PANI-TiO<sub>2</sub> nanocomposites. a. SEM image of S<sub>1</sub>; b. SEM image of S<sub>2</sub>; c. TEM image of S<sub>2</sub>; d. TEM image of S<sub>3</sub>; e. Diffraction pattern near the centre of particles of S<sub>2</sub>; f. Diffraction pattern between centre and edge of particles of S<sub>2</sub>; g. Diffraction pattern near the edge of particles of S<sub>2</sub>.

and the amorphous parts distribute in the field far from the surface of TiO<sub>2</sub>, which are due to the restrictive effecting of the surface of TiO<sub>2</sub> while polyaniline chains grow. Incontestably, the diffraction of TiO<sub>2</sub> itself contributing to Fig. 1e should also be considered.

Figure 2 shows the FTIR spectra of PANI and PANI-TiO<sub>2</sub>

composites. The spectra A, B and C correspond to S<sub>0</sub>, S<sub>1</sub> and S<sub>2</sub>, respectively. Comparing between the spectra A, B and C, one can find some differences. Firstly, the peaks which appear broad in the spectrum A became more resolved to individual components in spectra B and C. Secondly, the intensities and shapes of some peaks upon introduction of

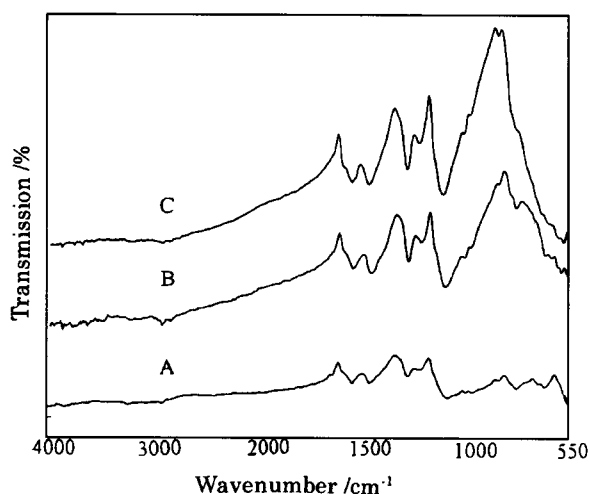


Fig. 2. FTIR spectra of PANI synthesized with and without TiO<sub>2</sub>. Curve A, B and C correspond to S<sub>0</sub>, S<sub>1</sub> and S<sub>3</sub>, respectively.

TiO<sub>2</sub> particles, for example at 2860, 1560, 1475, 1300, 1120, 1022 and 880 cm<sup>-1</sup>, turn strong and sharp because of being affected by the presence of TiO<sub>2</sub> during PANI synthesis. Thirdly, the peaks became much sharper when more TiO<sub>2</sub> particles were put into the polymerization system. These differences in the IR spectra can be explained as follows.

Upon introduction of TiO<sub>2</sub> particles into the reaction system, aniline gets adsorbed on the oxide particles which were dispersed in the reaction mixture; polymerization proceeds initially on the surface of these oxide particles when (NH<sub>4</sub>)<sub>2</sub>S<sub>2</sub>O<sub>8</sub> is added to the reaction system. DBSA acts in the roles of dopant and emulphor, which makes monomers disperse more uniformly. This leads to adhesion of the polymer to the TiO<sub>2</sub> particles and results in constrained growth around the particles. Such adsorption and constrained motion of the chains will restrict modes of vibrations in polyaniline, which will lead to the differences in the IR spectra. Sharpness of the peaks in the IR spectra and better resolution of the bands suggest that the composite particle size is small.

The X-ray diffraction patterns of pure PANI and PANI-TiO<sub>2</sub> composites are shown in Fig. 3. Curves A, B, C and D are corresponding to S<sub>0</sub>, S<sub>1</sub>, S<sub>2</sub> and S<sub>3</sub>, respectively. In some earlier reports, PANI has been described as an amorphous polymer.<sup>16</sup> However, we have recently reported three broad peaks centring around  $2\theta = 20.2^\circ$ ,  $25.3^\circ$  and  $27.2^\circ$  in the XRD patterns of emulsion polymerized PANI doped with DBSA.<sup>15</sup> Study of the XRD patterns of the present samples also reveals some degree of crystallinity, with appearance of three broad peaks in the region of  $2\theta = 20\text{--}30^\circ$ , with a maximum around  $25.2^\circ$  for PANI as shown with the curve in Fig. 3A. The peaks may be assigned to the scattering from PANI chains at the interplanar spacing. For the composites of PANI-TiO<sub>2</sub> with different TiO<sub>2</sub> content identical XRD patterns are observed as curves B, C and D in Fig. 3. When the PANI chains were stacked around TiO<sub>2</sub> particles, the broad weak diffraction peaks of PANI disappeared gradually, while new strong sharp diffraction peaks evolved at  $2\theta = 21.4^\circ$ ,

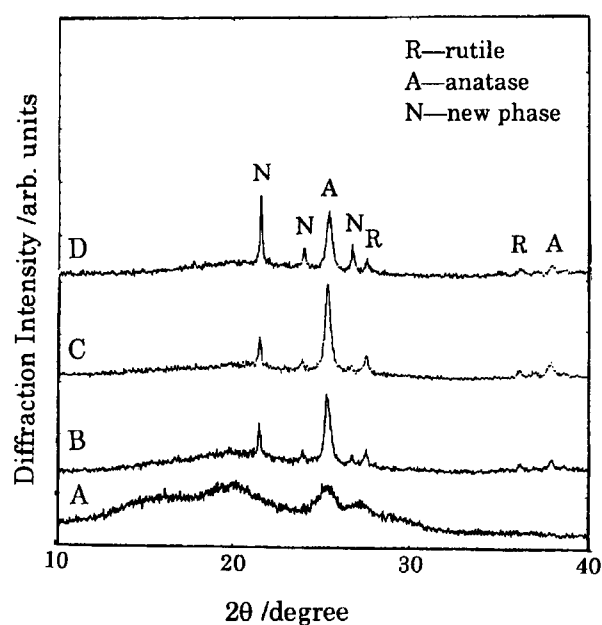


Fig. 3. X-ray diffraction patterns of S<sub>0</sub> (curve A) and S<sub>1</sub>, S<sub>2</sub>, and S<sub>3</sub> (curves B, C and D correspond to S<sub>1</sub>, S<sub>2</sub> and S<sub>3</sub>, respectively).

$23.8^\circ$ ,  $25.3^\circ$ ,  $26.5^\circ$ ,  $27.4^\circ$ ,  $36.1^\circ$  and  $37.8^\circ$  with increasing TiO<sub>2</sub> content in the composite. The peaks of  $2\theta = 25.3^\circ$ ,  $27.4^\circ$ ,  $36.1^\circ$  and  $37.8^\circ$  belong to the diffraction of TiO<sub>2</sub> particles. The peaks at  $2\theta = 25.3^\circ$  and  $37.8^\circ$  can be ascribed to the anatase and the peaks at  $2\theta = 27.4^\circ$  and  $36.1^\circ$  to the rutile. The new peaks appear at  $2\theta = 21.4^\circ$ ,  $23.8^\circ$  and  $26.5^\circ$ , which means the existence of interactions between polyaniline and TiO<sub>2</sub>. The components of these new phases are not well-known for the moment. During polymerization, the growth of PANI chain is interpreted to be restricted around TiO<sub>2</sub> particles and the polyaniline around the TiO<sub>2</sub> particles is in a crystalline state. With the increase of TiO<sub>2</sub> content in composites, these peaks become sharper and the amorphous scattering region reduces. It implies that the composite samples have a more ordered arrangement than the PANI, which is also reflected in their TEM images.

TGA is a useful method for testing the thermal stability of composites. Figure 4 shows a comparison of mass losses of PANI, TiO<sub>2</sub> and PANI-TiO<sub>2</sub> composites upon heating in air atmosphere. TiO<sub>2</sub> is very stable and no decomposition takes place in the range of 30–600 °C. Polyaniline displays a sudden decrease in mass of about 10% at the temperature 280 °C, which is corresponding to the breakaway of DBSA.<sup>17</sup> After that, a steady decrease in mass occurs in the range of 280–600 °C. Below 100 °C the decrease of mass is due to the release of a small part of water in the sample. PANI-TiO<sub>2</sub> composites exhibit good stability under air, showing a slight mass loss (about 4%) from 100 °C until 400 °C; after that the degradation rate increases. The mass loss at 600 °C is smaller in the composite with large TiO<sub>2</sub> content. Since the trend of degradation curve of PANI-TiO<sub>2</sub> composite is similar with that of PANI, the degradation of the PANI-TiO<sub>2</sub> composites is interpreted to be mainly controlled by the decomposition

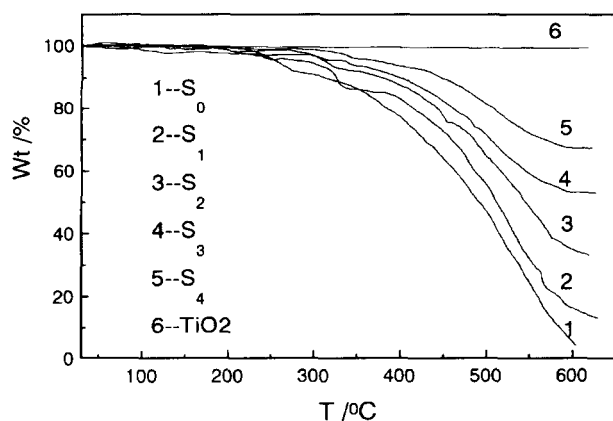


Fig. 4. Thermogravimetric analysis for PANI-TiO<sub>2</sub> composites containing different amounts of TiO<sub>2</sub> added in the reaction mixture. Curves 1 to 5 correspond to that of S<sub>0</sub>, S<sub>1</sub>, S<sub>2</sub>, S<sub>3</sub> and S<sub>4</sub>, respectively. Curve 6 corresponds to that of TiO<sub>2</sub>.

of PANI.

From the TGA curves, we can evaluate the PANI content in the product. Table 1 indicates the characteristics of the samples containing different concentrations of TiO<sub>2</sub>. It can be found in this table that the density of PANI-TiO<sub>2</sub> composite increases and the conductivity decreases with increasing TiO<sub>2</sub> content in composites. The increase of the density with increasing TiO<sub>2</sub> content is reasonable, because the specific weight of TiO<sub>2</sub> is much larger than that of PANI.

The conductivity of the composites is determined by the polyaniline of lower resistivity. In the conducting polymers composites, conductivity depends upon not only the doping level, conjugated length or chain length but also upon some external factors like compactness of the sample or orientation of the microparticles. In the present samples, PANI being polymerized in identical conditions other than the content of TiO<sub>2</sub>, the conductivity values of the composites are determined by the effect of the TiO<sub>2</sub> on both conjugation length in PANI chain and the physical properties of PANI-TiO<sub>2</sub> composites. During the polymerization of polyaniline, TiO<sub>2</sub> particles dispersed in the reaction system act as the reaction cores, resulting in the adsorption of aniline on the surfaces of TiO<sub>2</sub> particles and subsequent formation of PANI. With the increase of the concentration of TiO<sub>2</sub>, the effective surface area for reaction increases and the amount of anilines adsorbed on the surface of each TiO<sub>2</sub> particle decrease, giving rise to the polymerization degree dropping and the conjugation lengths decreasing which leads to the decrease of conductivity.

Furthermore, owing to the constrained and adsorption effect of the TiO<sub>2</sub> surface, the microscopical structure of composites is not uniform but is composed of orderly state and disorderly state; this is further supported by the TEM images of the composites. In this complicated morphology of the composite, the carrier transport may also be restricted at the boundary of particle, which leads to the decrease of conductivity in the sample of layer TiO<sub>2</sub> contact. Therefore, the reduction of the conjugation length in polymer chains and

the complicated microscopic state of the composites result in the decrease of the conductivity of the composites.

Temperature dependences of conductivity of S<sub>0</sub>, S<sub>1</sub> and S<sub>4</sub> are measured at temperatures between 200 to 290 K, the result is shown in Fig. 5. It is found that the conductivity values for all samples decrease with decreasing temperature, exhibiting typical semiconductor behavior. Conductivity of PANI-TiO<sub>2</sub> with larger TiO<sub>2</sub> content in composites has much stronger temperature dependence, which suggests that localization of charge carriers is greater in the composites with TiO<sub>2</sub> content increasing.<sup>18</sup> That is, by the addition of TiO<sub>2</sub> during polymerization, the effective conjugation length in PANI chains is shortened, which leads to the decrease of the delocalization of charge carriers. Macroscopical behavior exhibits the decrease of the conductivity of the composites.

To elucidate the photosensitive characteristics in PANI-TiO<sub>2</sub> composites, absorption spectra of pure PANI film and PANI-TiO<sub>2</sub> composite film were measured. The result is shown in Fig. 6. The absorption in both ultraviolet and visible region increased considerably due to the introduction of TiO<sub>2</sub> with the maximal absorption peaks at 318 nm. Owing to the addition of TiO<sub>2</sub> during polymerization,

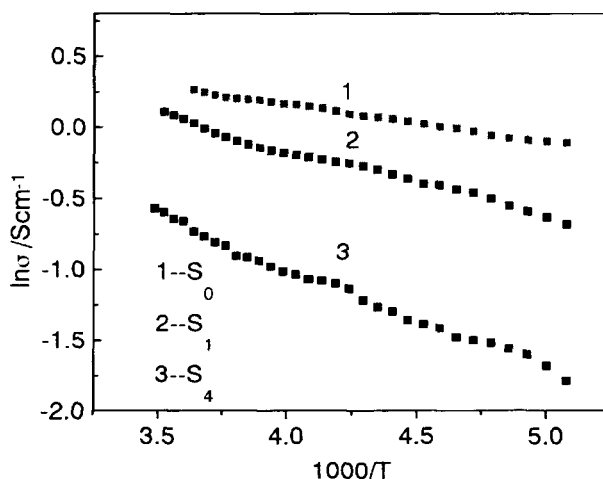


Fig. 5. Temperature dependence of conductivity of S<sub>0</sub>, S<sub>1</sub>, and S<sub>3</sub>.

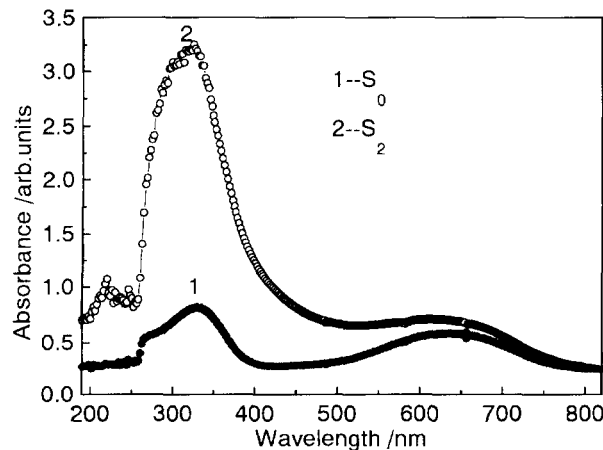
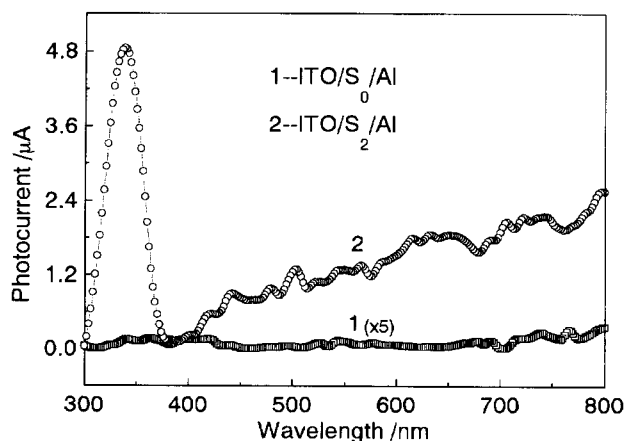
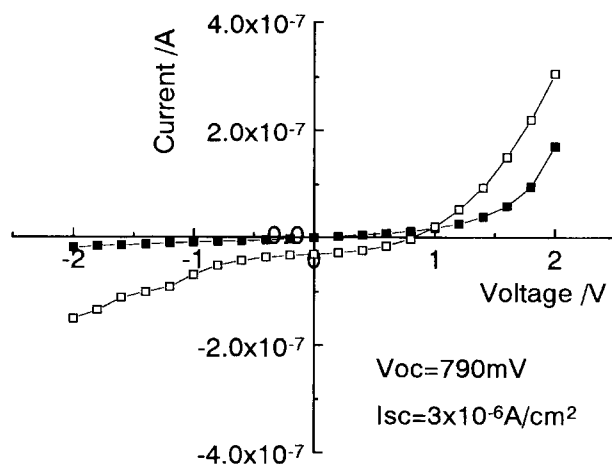


Fig. 6. Absorption spectra of S<sub>0</sub> and S<sub>2</sub>.

Fig. 7. Photoconductivity spectra of S<sub>0</sub> and S<sub>2</sub>.Fig. 8. Current-voltage characteristics of S<sub>2</sub> in the dark (■) and under illumination (□).

the spectrum becomes broader and the peak at 340 nm shifts to 318 nm. Moreover, the weak absorption of pure PANI at 400–600 nm has been improved distinctly, which is attributed to the improvement in morphology of PANI chains.

Photovoltaic measurements are made on the device with the structure ITO/PANI-TiO<sub>2</sub>/ITO. The spectral response of the photocurrent for the PANI-TiO<sub>2</sub> composite film is shown in Fig. 7. For the sake of comparison, the photocurrent for ITO/PANI/Al (without TiO<sub>2</sub>) is also shown in Fig. 7. The photocurrent of the PAN-TiO<sub>2</sub> composite is two orders of magnitude higher than that found in PANI-only structures, which suggests the improved efficiency in exciton dissociation in the presence of TiO<sub>2</sub>. It could be found that the highest peaks in photocurrent spectra appear at 337 nm which is corresponding with the absorption of TiO<sub>2</sub>. Moreover, the photocurrent response of the composite is also improved markedly in the visible region.

A typical current-voltage curve corresponding to the photocurrent spectrum of PANI-TiO<sub>2</sub> composites is shown in Fig. 8. The device is irradiated with the monochromatic light of 344 nm in wavelength and 19.5 μW/cm<sup>2</sup> in intensity through the ITO electrode. The short-circuit current density is 3 μA/cm<sup>2</sup> with an open-circuit voltage of 790 mV. The im-

provement of the photocurrent of the PANI-TiO<sub>2</sub> composites can be explained as follows.

A photocurrent is generated when photons are absorbed by both PANI and TiO<sub>2</sub> at the PANI-TiO<sub>2</sub> interface in the composite film and the efficient charge separation takes place between PANI and TiO<sub>2</sub> in the composite film. That is, by the dissociation of the excitons at the interface, electrons should be transferred from PANI to TiO<sub>2</sub>. After charge transfer has occurred, the charges can then travel to the respective electrodes driven by the internal electric field, which leading to the improvement in conversion efficiency.

### Summary

Densely packed PANI-TiO<sub>2</sub> nanocomposites with relatively high conductivity values were synthesized by in situ emulsion polymerization and particle sizes could be controlled. TiO<sub>2</sub> particles were encapsulated in the cores of the growing polymer chains, resulting in the formation of an inorganic-organic hybrid material. Owing to this specific complex nanocomposite, the underlying change revealed itself in the improvement in different physical properties of PANI, such as its compactness and mechanical property, morphology, DC conductivity, thermal stability, crystallinity, density and photoconductivity. The mechanism of electrical transport in these materials was revealed by their conductivity and temperature-conductivity relation measurements, and the improvement of photoconductivity was discussed in terms of the photo-induced charge transfer. The improvements made in various physical properties of the present nanocomposite are expected to enhance the application potential of the conducting polymer without hampering its chemical properties.

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